

**1. Identification**

**Product identifier** Stainless Weld Heat Tint Remover  
**Other means of identification** Not available.  
**Recommended use** Stainless weld chromium oxide and heat tint remover  
**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information**

**Manufacturer**

**Company name** Protocol Environmental Solutions Inc.  
**Address** 105B 81 Golden Drive  
Coquitlam, BC V3K 6R2  
Canada  
**Telephone** 604-464-0660  
**E-mail** Not available.

**Distributed by** Praxair, Inc.  
39 Old Ridgebury Rd  
Danbury, CT 06810-5100 US  
**On-site Emergency** 1-800-645-4633  
**Emergency phone number** Chemtrec 1-800-424-9300

**2. Hazard(s) identification**

**Physical hazards** This mixture does not meet the classification criteria according to OSHA HazCom 2012.  
**Health hazards** Skin corrosion/irritation Category 1A  
Serious eye damage/eye irritation Category 1  
Specific target organ toxicity, single exposure Category 3 respiratory tract irritation  
**Environmental hazards** This mixture does not meet the classification criteria according to OSHA HazCom 2012.  
**OSHA defined hazards** This mixture does not meet the classification criteria according to OSHA HazCom 2012.

**Label elements**



**Signal word** Danger  
**Hazard statement** Causes severe skin burns and eye damage. Causes serious eye damage. May cause respiratory irritation.  
**Precautionary statement**  
**Prevention** Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.  
**Response** If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Specific treatment (see this label). Wash contaminated clothing before reuse.  
**Storage** Store in a well-ventilated place. Keep container tightly closed. Store locked up.  
**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.  
**Hazard(s) not otherwise classified (HNOC)** Other hazards which do not result in classification:  
Ingestion may produce burns to the lips, oral cavity, upper airway, esophagus and possibly the digestive tract. Inhalation could result in pulmonary edema (fluid accumulation). Symptoms of pulmonary edema (chest pain, shortness of breath) may be delayed. Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis. In extreme cases, tooth erosion could result.

Supplemental information Not applicable.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
Alumina Hydrate	Aluminium hydroxide	21645-51-2	15 - 30
NITRIC ACID	Hydrogen nitrate	7697-37-2	10 - 16
Magnesium Fluoride	Magnesium difluoride	7783-40-6	5 - 10
Magnesium Nitrate	Magnesium Dinitrate Magnesium dinitrate hexahydrate	10377-60-3	5 - 10

The exact concentrations of the above listed chemicals are being withheld as a trade secret as allowed by 29CFR1910.1200.

### 4. First-aid measures

<b>Inhalation</b>	If inhaled: Remove person to fresh air and keep comfortable for breathing. If breathing is difficult, give oxygen. If breathing stops, provide artificial respiration. Get medical attention immediately.
<b>Skin contact</b>	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Duration of rinsing should be at least 15 minutes. Get medical attention immediately. Wash contaminated clothing before reuse.
<b>Eye contact</b>	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Duration of rinsing should be at least 15 minutes. Get medical attention immediately.
<b>Ingestion</b>	Rinse mouth. Do not induce vomiting. Never give anything by mouth to a victim who is unconscious or is having convulsions. Seek immediate medical attention/advice.
<b>Most important symptoms/effects, acute and delayed</b>	Direct skin contact may cause corrosive skin burns, deep ulcerations and possibly permanent scarring. Symptoms may include redness, blistering, pain and swelling. Direct contact with concentrated solutions may be corrosive to the eyes and may cause severe damage including blindness. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause severe irritation to the nose, throat, and respiratory tract. Symptoms may include coughing, choking and wheezing. May cause severe irritation and corrosive damage in the mouth, throat and stomach. Symptoms may include abdominal pain, vomiting, burns, perforations, bleeding.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Ventilate the contaminated area. Use water spray to cool unopened containers. Move containers from fire area if you can do so without risk. Do not scatter spilled material with high pressure water streams. Prevent fire extinguishing water from contaminating surface water or the ground water system.
<b>Specific methods</b>	Cool containers exposed to flames with water until well after the fire is out.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.
<b>Hazardous combustion products</b>	Carbon oxides. Nitrogen oxides (NO <sub>x</sub> ). Chlorine.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Avoid inhalation of vapors. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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**Methods and materials for containment and cleaning up**

Ventilate the contaminated area. Evacuate area. Cover any spilled material with non-combustible absorbent material, such as vermiculite or sand, then place absorbent material into a container for later disposal. Neutralize the spilled material before disposal. Contaminated absorbent material may pose the same hazards as the spilled product. Prevent entry into waterways, sewer, basements or confined areas.

Never return spills in original containers for re-use. For waste disposal, see section 13 of the SDS. In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

**Environmental precautions**

Avoid discharge into drains, water courses or onto the ground.

**7. Handling and storage****Precautions for safe handling**

Obtain special instructions before use. Avoid breathing mist or vapor. Do not get in eyes, on skin, or on clothing. Use only outdoors or in a well-ventilated area. Do not use in areas without adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. When using, do not eat, drink or smoke. Wash hands thoroughly after handling.

**Conditions for safe storage, including any incompatibilities**

Store locked up. Store in original tightly closed container. Store in a cool, dry place out of direct sunlight. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS). Keep containers tightly closed in a dry, cool and well-ventilated place. Use care in handling/storage.

**8. Exposure controls/personal protection****Occupational exposure limits****US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value
Magnesium Fluoride (CAS 7783-40-6)	PEL	2.5 mg/m3
NITRIC ACID (CAS 7697-37-2)	PEL	5 mg/m3
		2 ppm

**US. OSHA Table Z-2 (29 CFR 1910.1000)**

Components	Type	Value	Form
Magnesium Fluoride (CAS 7783-40-6)	TWA	2.5 mg/m3	Dust.

**US. ACGIH Threshold Limit Values**

Components	Type	Value	Form
Alumina Hydrate (CAS 21645-51-2)	TWA	1 mg/m3	Respirable fraction.
Magnesium Fluoride (CAS 7783-40-6)	TWA	2.5 mg/m3	
NITRIC ACID (CAS 7697-37-2)	STEL	4 ppm	
	TWA	2 ppm	

**US. NIOSH: Pocket Guide to Chemical Hazards**

Components	Type	Value
Magnesium Fluoride (CAS 7783-40-6)	TWA	2.5 mg/m3
NITRIC ACID (CAS 7697-37-2)	STEL	10 mg/m3
		4 ppm
	TWA	5 mg/m3
		2 ppm

**Biological limit values****ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
Magnesium Fluoride (CAS 7783-40-6)	3 mg/l	Fluoride	Urine	*
	2 mg/l	Fluoride	Urine	*

\* - For sampling details, please see the source document.

**Exposure guidelines**

Occupational Exposure Limits are not relevant to the current physical form of the product.

<b>Appropriate engineering controls</b>	General ventilation normally adequate. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
<b>Individual protection measures, such as personal protective equipment</b>	
<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles). A full face shield may also be necessary. An eyewash station should be made available in the immediate working area.
<b>Skin protection</b>	
<b>Hand protection</b>	Wear appropriate chemical resistant gloves such as Neoprene or Nitrile. Advice should be sought from glove suppliers.
<b>Other</b>	Wear suitable clothing such as coveralls.
<b>Respiratory protection</b>	Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits. Advice should be sought from respiratory protection specialists.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

<b>Appearance</b>	Paste.
<b>Physical state</b>	Solid.
<b>Form</b>	Semi-liquid.
<b>Color</b>	Off-white
<b>Odor</b>	Slight.
<b>Odor threshold</b>	Not available.
<b>pH</b>	acidic
<b>Melting point/freezing point</b>	32 °F (0 °C)
<b>Initial boiling point and boiling range</b>	> 212 °F (> 100 °C)
<b>Flash point</b>	Not available.
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	10.88 hPa estimated
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Miscible
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	80000 - 150000 cP

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.

<b>Possibility of hazardous reactions</b>	Hazardous polymerization does not occur.
<b>Conditions to avoid</b>	Contact with incompatible materials. Avoid heat, sparks, open flames and other ignition sources. Do not use in areas without adequate ventilation.
<b>Incompatible materials</b>	Strong oxidizing agents. Cyanides. Peroxides. Alcohols. Alkalies.
<b>Hazardous decomposition products</b>	May attack light-alloy metals and liberate hydrogen gas. Refer to hazardous combustion products in Section 5.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	May cause severe irritation to the nose, throat, and respiratory tract.
<b>Skin contact</b>	Causes skin burns.
<b>Eye contact</b>	Causes eye burns.
<b>Ingestion</b>	May cause severe irritation and corrosive damage in the mouth, throat and stomach.
<b>Most important symptoms/effects, acute and delayed</b>	Direct skin contact may cause corrosive skin burns, deep ulcerations and possibly permanent scarring. Symptoms may include redness, blistering, pain and swelling. Direct contact with concentrated solutions may be corrosive to the eyes and may cause severe damage including blindness. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause severe irritation to the nose, throat, and respiratory tract. Symptoms may include coughing, choking and wheezing. May cause severe irritation and corrosive damage in the mouth, throat and stomach. Symptoms may include abdominal pain, vomiting, burns, perforations, bleeding.

### Information on toxicological effects

<b>Acute toxicity</b>	This product is not classified as an acute toxicity hazard. See below for individual ingredient acute toxicity data.
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Components	Species	Test Results
Alumina Hydrate (CAS 21645-51-2)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	No data in literature
<i>Inhalation</i>		
LC50	Rat	No data in literature
<i>Oral</i>		
LD50	Rat	> 5000 mg/kg
Magnesium Fluoride (CAS 7783-40-6)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	No data in literature
<i>Inhalation</i>		
LC50	Rat	No data in literature
<i>Oral</i>		
LD50	Rat	2330 mg/kg
Magnesium Nitrate (CAS 10377-60-3)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	> 5000 mg/kg
<i>Inhalation</i>		
LC50	Rat	No data in literature
<i>Oral</i>		
LD50	Rat	> 2000 mg/kg
NITRIC ACID (CAS 7697-37-2)		
<b>Acute</b>		
<i>Dermal</i>		
LC50	Rabbit	No Data in Literature

Components	Species	Test Results
<i>Inhalation</i> LC50	Rat	No data in literature
<i>Oral</i> LD50	Rat	No Data in Literature

\* Estimates for product may be based on additional component data not shown.

<b>Skin corrosion/irritation</b>	Causes skin burns.
<b>Serious eye damage/eye irritation</b>	Causes eye burns.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	This product is not expected to cause respiratory sensitization.
<b>Skin sensitizer</b>	This product is not expected to cause skin sensitization.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	No components present at greater than 0.1% are considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

#### IARC Monographs. Overall Evaluation of Carcinogenicity

Magnesium Fluoride (CAS 7783-40-6) 3 Not classifiable as to carcinogenicity to humans.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Specific Target Organ Toxicity (STOT), Single Exposure: Category 3 May cause respiratory irritation.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified as a specific target organ toxicity -repeated exposure.
<b>Aspiration toxicity</b>	Not expected to be an aspiration hazard.
<b>Chronic effects</b>	Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis. In extreme cases, tooth erosion could result.

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
Magnesium Nitrate (CAS 10377-60-3)		
<b>Aquatic</b>		
<i>Acute</i>		
Fish	LC50 Guppy ( <i>Poecilia reticulata</i> )	1378 mg/l, 96 hours (potassium nitrate, KNO <sub>3</sub> /L)

\* Estimates for product may be based on additional component data not shown.

<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	No data available.
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

<b>Disposal instructions</b>	Handle in accordance with good industrial hygiene and safety practice. Refer to protective measures listed in sections 7 and 8. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products**

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.

**Contaminated packaging**

Since emptied containers may retain product residue, follow label warnings even after container is emptied.

## 14. Transport information

### DOT

<b>UN number</b>	UN3264
<b>UN proper shipping name</b>	CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (NITRIC ACID, Magnesium Nitrate)
<b>Transport hazard class(es)</b>	
Class	8
Subsidiary risk	-
Label(s)	8
<b>Packing group</b>	II
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Special provisions</b>	B2, IB2, T11, TP2, TP27
<b>Packaging exceptions</b>	154
<b>Packaging non bulk</b>	202
<b>Packaging bulk</b>	242

### IATA

<b>UN number</b>	UN3264
<b>UN proper shipping name</b>	Corrosive liquid, acidic, inorganic, n.o.s. (NITRIC ACID, Magnesium Nitrate)
<b>Transport hazard class(es)</b>	
Class	8
Subsidiary risk	-
<b>Packing group</b>	II
<b>Environmental hazards</b>	No.
<b>ERG Code</b>	8L
<b>SPECIAL precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Other information</b>	
<b>Passenger and cargo aircraft</b>	Allowed.
<b>Cargo aircraft only</b>	Allowed.

### IMDG

<b>UN number</b>	UN3264
<b>UN proper shipping name</b>	CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (NITRIC ACID, Magnesium Nitrate)
<b>Transport hazard class(es)</b>	
Class	8
Subsidiary risk	-
<b>Packing group</b>	II
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	No.
<b>EmS</b>	F-A, S-B
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable.

### DOT





## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

NITRIC ACID (CAS 7697-37-2) Listed.

**SARA 304 Emergency release notification**

NITRIC ACID (CAS 7697-37-2) 1000 LBS

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not listed.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories**  
 Immediate Hazard - Yes  
 Delayed Hazard - No  
 Fire Hazard - No  
 Pressure Hazard - No  
 Reactivity Hazard - No

**SARA 302 Extremely hazardous substance**

Chemical name	CAS number	Reportable quantity	Threshold planning quantity	Threshold planning quantity, lower value	Threshold planning quantity, upper value
NITRIC ACID	7697-37-2	1000	1000 lbs		

**SARA 311/312 Hazardous chemical** No

**SARA 313 (TRI reporting)**

Chemical name	CAS number	% by wt.
NITRIC ACID	7697-37-2	10 - 16
Magnesium Nitrate	10377-60-3	5 - 10

**Other federal regulations**

**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

NITRIC ACID (CAS 7697-37-2)

**Safe Drinking Water Act (SDWA)** Not regulated.

**US state regulations**

**US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)**

Not listed.

**US. Massachusetts RTK - Substance List**

Magnesium Nitrate (CAS 10377-60-3)

NITRIC ACID (CAS 7697-37-2)

**US. New Jersey Worker and Community Right-to-Know Act**

Magnesium Fluoride (CAS 7783-40-6)

Magnesium Nitrate (CAS 10377-60-3)

NITRIC ACID (CAS 7697-37-2)

**US. Pennsylvania Worker and Community Right-to-Know Law**

Magnesium Fluoride (CAS 7783-40-6)



Magnesium Nitrate (CAS 10377-60-3)

NITRIC ACID (CAS 7697-37-2)

**US. Rhode Island RTK**

Magnesium Nitrate (CAS 10377-60-3)

NITRIC ACID (CAS 7697-37-2)

**US. California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

**Issue date** 10-07-2014

**Version #** 01

**Disclaimer** Prepared by: ICC The Compliance Center Inc.  
<http://www.thecompliancecenter.com>

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**Bibliography** Not available.